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14. Supplementary Notes

15. Abstract

Purpose and Need

The purpose of this project is to prevent water and incompressibles from entering the joints of concrete pavements. When water enters a joint it may cause damage to the base below the concrete pavement due to freeze thaw cycles. Incompressibles may get lodged between the joints removing the space for thermal expansion. This is the rationale to use a joint sealant for concrete pavement.

Objective

To determine the effectiveness of **DELASTIC ® SIX - CELL SEALANT** as a means of preventing debris from infiltrating the joints on concrete pavements.

Scope

The **DELASTIC ® SIX - CELL SEALANT** will be placed in several transverse joints of Interstate 29 and Interstate 94. These joints will then be evaluated annually to determine the effectiveness and durability of **DELASTIC ® SIX - CELL SEALANT**. This project will be evaluated yearly for 5 years.

Summary

The sealants appear to be having a problem with becoming depressed into the joint. The number of depressing sealants is increasing in both sections. The sealants on I-29 appeared to be in better condition then the I-94 sealants. The I-29 project has three joints depressed, which has increased by two since the previous year. The I-94 project has eight joints depressed, which has increased by five since the previous year.

The rest of the distresses that have been evaluated, such as spalling of joints, six-cell seals twisting, and incompressibles confined in the joint, have not changed much since the last evaluation. The number of joints on I-94 with incompressibles confined in the joint has decreased since the last evaluation. The number of spalls on the I-29 project has increased to three spalls from one spall the previous evaluation. The I-94 project does not have any new spalls. It appears the sealants are performing well except for the tendency of the sealant to depress in the joint. The sealants are only three years old and some minor problems are developing.

16. Key Words	17. Distribution Statement	18. No. of Pages
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